#### SERVICE INSTRUCTION



Page 1 de 11

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Released Date: January 25<sup>th</sup>, 2023 Effective Date: January 25<sup>th</sup>, 2023

# SERVICE INSTRUCTION

# SI\_SPLS\_005

# LANDING GEAR POSITION ALERT – G3X SYSTEM

**Application of Notes, Cautions and Warnings** 

**NOTES, CAUTIONS** and **WARNINGS** are used in this document to emphasize instructions and information considered to be unusual or critical. A **NOTE**, **CAUTIONS** and **WARNINGS** may appear in the text either before or after the instruction(s) to which it applies, depending on the relative significance of the information. The conditions that warrant the use of **NOTES**, **CAUTIONS** and **WARNINGS** are defined below:

WARNING

IDENTIFIES AN INSTRUCTION, WHICH IF NOT FOLLOWED MAY CAUSE SERIOUS INJURY OR EVEN DEATH

CAUTION

Denotes an instruction which if not followed, may severely damage the aircraft or could lead to suspension of warranty

NOTE

Information useful for better handling

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#### SI\_SPLS\_005 Revision 00

Released Date: January 25<sup>th</sup>, 2023 Effective Date: January 25<sup>th</sup>, 2023

Page 2 de 11

# 1. Planning Information

NOTE

SCODA AERONAUTICA cannot accept any responsibility for the quality of work performed. Please refer to the last revision of the Advisory Circular 43.13 – 1B Acceptable Methods, Techniques, and Practices Aircraft Inspection and Repair.

### 1.1. Affected Aircraft

Type: Model: Serial Number: Super Petrel

Not Limited

LS

All aircraft from serial number S0362, equipped with *Garmin G3X System.* 

Applicable Countries:

#### 1.2. <u>Reason</u>

In the course of continuous development and standardization, a Landing Gear Position Alert has been introduced for Super Petrel LS equipped with Garmin G3X System.

#### 1.3. Subject

Landing Gear Position Alert - G3X System.

#### 1.4. Compliance

RECOMMENDED

#### 1.5. <u>Type of Maintenance</u>

N/A

#### 1.6. Personnel Qualifications

For configuration "A": LSA Repairman Maintenance or A&P For configuration "B": Owner, LSA Repairman Maintenance or A&P

#### 1.7. Release to Service

Conduct of this SI must be logged in the aircraft logbook with date and signature of the responsible person for configuration "A" only.

#### SERVICE INSTRUCTION



Page 3 de 11

#### Scoda Aeronáutica Ltda Estrada Municipal IPN 020 km 0,1 Ipeúna – SP, Brazil. PHONE: (19) 3576-1292 ZIP CODE: 13537-000 www.scodaeronautica.com.br

#### SI\_SPLS\_005 Revision 00

Released Date: January 25<sup>th</sup>, 2023 Effective Date: January 25<sup>th</sup>, 2023

# 1.8. Weight and Balance

N/A

# 1.9. <u>References</u>

N/A

# 1.10. Contact Details

For further information on performing this SI, contact us to the following email address:

engineering@scodaero.com.br

# 1.11. Disclaimer

This Service Instruction has been generated with utmost care. Nevertheless, errors and misunderstandings can never be fully excluded. In case of any doubts, the applicant is requested to contact Scoda Aeronáutica Ltda immediately to clarify the issue.



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- 5. Turn the MASTER off.
- 6. Change the wiring connection of the 50 pins connector located in the lower left corner of the GEA 24 connector. The GEA 24 connector is located behind the instrument panel. See below instructions for changing the pins:

#### CAUTION

#### This step should be performed by a LSA Repairman Maintenance or A&P.

• Remove the wires located in the pins 12, 22 and 23 (see scheme below). Remove the resistors too.



• Reinstall the wires in the pins 13, 40 and 41 according to the scheme below. No resistors are necessary.





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Page 7 de 11       Released Date: January 25 <sup>th</sup> , 2023         Page 7 de 11       www.scodeeronautica.com.br         Use the Touch Panel or a Move Selector Knob to select Discrete 1.         Image: Contract of the top of the	Page 7 de 11       Released Date: January 25 <sup>th</sup> , 2023         Page 7 de 11       Released Date: January 25 <sup>th</sup> , 2023         Ausse the Touch Panel or a Move Selector Knob to select Discrete 1.         Image: State of the State o		Scoda Aeronáutica Ltda Estrada Municipal IPN 020 km 0,1	SI_SPLS_005 Revision 00
Use the Touch Panel or a Move Selector Knob to select Discrete 1.	<ul> <li>Use the Touch Panel or a Move Selector Knob to select Discrete 1.</li> <li>Ise the Touch Panel or a Move Selector Knob to select Input Type and set as "Active Low".</li> <li>Use the Touch Panel or a Move Selector Knob to select Input Type and set as "Active Low".</li> </ul>	Page 7 de 11	PHONE: (19) 3576-1292 ZIP CODE: 13537-000 <u>www.scodaeronautica.com.br</u>	Released Date: January 25 <sup>th</sup> , 2023 Effective Date: January 25 <sup>th</sup> , 2023
Use the Touch Panel or a Move Selector Knob to select Discrete 1.	b. Use the Touch Panel or a Move Selector Knob to select Discrete 1.			
Image: Engine Information System Configuration	I use the Touch Panel or a Move Selector Knob to select Input Type and set as "Active Low".	2. Use the Touch Panel or	a Move Selector Knob to select Disc	rete 1.
GEA 24 Inputs       GEA 24 Discrete       Settings         Discrete 1       -       -         Discrete 2       -       -         Discrete 3       -       -         Discrete 4       -       -	GEA 24 Inputs       GEA 24 Discrete       Settings         Discrete 1       -       -         Discrete 3       -       -         Discrete 4       -       -		Engine Information System	n Configuration
Imported 2         Discrete 3         Discrete 4    Use the Touch Panel or a Move Selector Knob to select Input Type and set as "Active Low".	Image: Control of the control of th	Discrete 1	EA 24 Inputs GEA 24 Discrete	Settings
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	SERVICE INSTRUCTION		
	Scoda Aeronáutica Ltda Estrada Municipal IPN 020 km 0,1	SI_SPLS_005 Revision 00	
Page 8 de 11	PHONE: (19) 3576-1292 ZIP CODE: 13537-000 www.scodaeronautica.com.br	Released Date: January 25 <sup>th</sup> , 2023 Effective Date: January 25 <sup>th</sup> , 2023	
se the Touch Panel c	r a Move Selector Knob to select Input	Function, set as "Gear Down" and save.	
	Edit Discrete Input GEA 24 Discrete 1 Input Configuration		
Input Type	Active Low	*	
Input function	User-Defined Alert		
Alert Color	White	Canopy Closed	
		Door Closed	
Alert Label	DISCRETE		
Input State	Active	Gear Down	
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	GEA 24 Discrete 1 Input Config	uration	
	Input Type	Active Low	
	Input function	Gear Down 🛩	
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e the Touch Panel c	or a Move Selector Knob to select Discre	ete 2.	
	Engine Information System	Configuration	
	GEA 24 Inputs GEA 24 Discrete	Settings	
Discrete 1			
Discrete 2		-	
Discrete 3			
Discrete 3 Discrete 4			





**21.** In configuration mode, use the Touch Panel or a Move Selector Knob to select Config Files Page.



**22.** Use the Touch Panel or a Move Selector Knob to select "SCODA GEAR POSIT" and select "YES" in Load Custom Gear Position Alert Configuration.



